

**"PENOPLEX" THERMAL INSULATION PLATES AND THEIR AREAS OF APPLICATION**

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Abstract

Penoplex" thermal insulation plates are made by extrusion of polystyrene. The process of extrusion of polystyrene makes it possible to create a foamed material with a homogeneous structure composed of closed pores with a size of 0.1-0.2 mm. This article provides information about "Penoplex" thermal insulation boards and their areas of application.

Keywords: polystyrene, thermal insulation, foundation, construction, deformation, roof.

Introduction

In addition to the water resistance properties of polystyrene, the foam structure provides the material with high strength, reducing thermal conductivity and water absorption. The thermal conductivity of plates at a temperature of 250C with an average density of 35 kg/m³ is at most 0.028 W/(m•0S), and at an average density of 45 kg/m³ - 0.03 W/ is equal to (m•0S).

Figure 1 shows the structure of the material under a microscope.

The low water absorption capacity of the material is explained by the structure of the plate. When saturated with water for 24 hours, water absorption is at most 0.1 - 0.2%, and at 30 days - at most 0.4%.

"Penoplex" thermal insulation boards are characterized by good resistance to water vapor pressure - the vapor permeability coefficient is equal to 0.018-0.015 mg/(m•ch•Pa). The compressive strength at 10% linear deformation depends on the density and is equal to 0.25...0.5 MPa, that is, the material can bear a load of no less than 25...50 t/m².

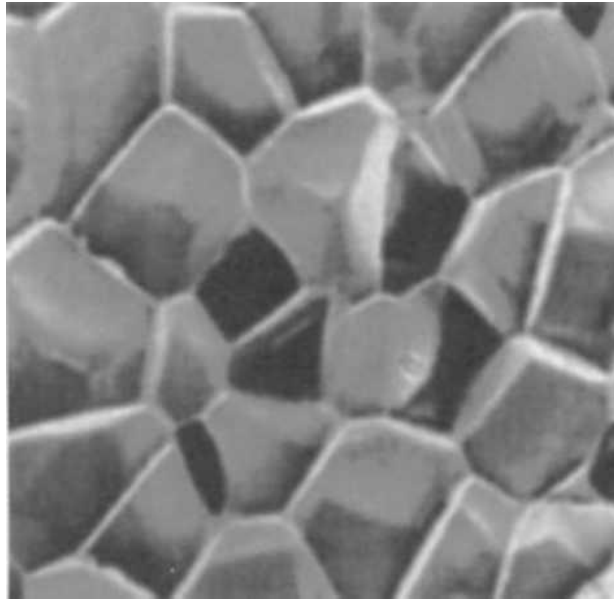


Figure 1. The structure of the material under the microscope

Plates are made by adding substances that increase fire resistance - fire retardants. According to fire - technical indicators, these plates belong to class G1 (according to the requirements of GOST 30244-94 - difficult to burn).

"Penoplex" plates are distinguished from other materials by their durability. They can be used at temperatures from -50 to +75 0C. It is recommended to use the slabs in thermal insulation of foundations, roofs, walls, floors, pipes, and protection of pavements laid on wet soils from spreading in the cold.

Thermal insulation of foundations. One of the main issues faced by builders when constructing the foundations of buildings is the thermal insulation of the elements of the fence structures of basements and plinths.

10-15% of the total heat lost through the foundations of average-sized buildings corresponds to the share of the foundations. In addition, as a result of the freezing of these barrier structures in winter, the waterproofing of the floor can be destroyed. In order to protect the foundation from erosion and reduce heat loss, the structure needs to be well insulated from the outside. One of the common methods of thermal insulation of foundations is to insulate them from the outside. In this case, "Penoplex" plates are first directly glued to the waterproofing of the foundation, and then buried with soil.

This method of insulation does not create "cold bridges" in structures. In addition, "Penoplex" reliably protects the waterproofing layer in the structure from freezing and mechanical damage and extends its service life.

Currently, most of the total volume of buildings under construction is low-rise buildings. 25-35% of the total cost of construction corresponds to the foundation structures of such buildings, which are built in regions where the soil freezes seasonally. The foundation does not always withstand the impact of the force created by the expansion of the soil under the influence of cold.

The resulting deformations cause cracks in walls, foundations, window and door jambs. The "Penoplex" plate placed along the perimeter of the building prevents the accumulation of soil and allows the use of inexpensive and shallow foundations.



Thermal insulation of walls. "Penoplex" plates are used in three-layer wall constructions. Plates have a high service life, their service life is not less than that of paint. Plates are non-biodegradable, resistant to deformation and moisture. The resistance requirements for vapor transmission are provided by the heater itself. In addition, the problem of "cold bridges" in the walls is solved as a result of installing "Penoplex" plates at the joints of the outer walls with inter-floor coverings and curtain walls, under window sills, on door and window frames.

Roof thermal insulation. Flat roofs have a special place in modern architecture. In addition to simple flat roofs, many modern building projects include winter gardens, terrace coffee shops, multi-story bus stations, green spaces, pedestrian areas, etc. In such a structure, external aggressive influences, including sudden changes in temperature, ultraviolet rays can cause the complete failure of the roof structure (erosion of waterproofing, mechanical damage, etc.).

Inversion roof structures. An optimal way to eliminate the listed negative effects is to build inversion roofs.

Inversion (Latin *inversio* - overturning, re-installation) roof refers to "inverted", that is, the waterproofing layer is located directly under the heating layer laid on the concrete covering (roof base). Figures 2, 3, 4, 5 show inversion roof structures using "Penoplex" plates.

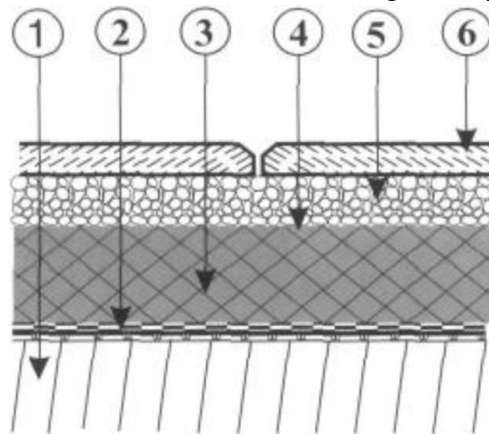


Figure 2. Scheme of operation of the inversion roof.

1- concrete cover with a slope; 2 – bitumen roll waterproofing layer;
3 – PENOPLEX; 4-filtering layer; 5 – sand cushion under the pavement slab; 6 – pavement plate covering.

A "carpet" of waterproofing is laid on the slanted plaster on top of the concrete cover. "Penoplex" plates are stacked tightly on top of it.

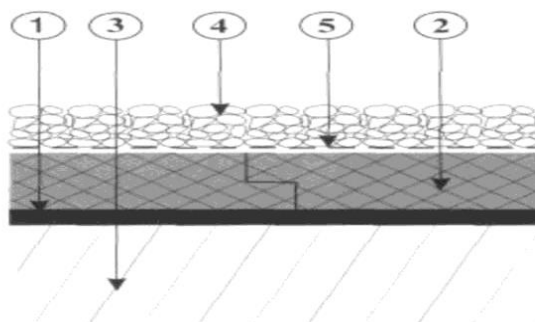


Fig. 3. Inversion roof



1- waterproofing layer; 2 – PENOPLEX; 3 – concrete cover with a slope; 4 – lower layer; 5 – filtering layer

The overlapping side edges of the "Penoplex" plates prevent the formation of "cold bridges". A geotextile filtering layer is laid over the plates.

On unused roofs, 25-32 mm gravel is poured over the geotextile, which acts as a pad. The thickness of the gravel layer should not be less than 50 mm.

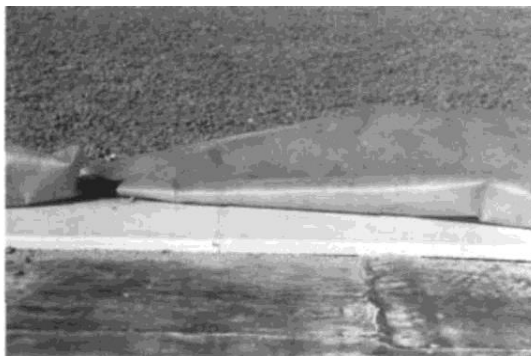


Fig. 3. Inversion roof

Instead of a gravel layer, concrete paving slabs or grossly reinforced concrete can be used (for example, roofs used on garages).

If paving slabs are used as a protective layer, it is recommended to lay it on gravel (5-10 mm thick), gravel-sand mixture or sand layer. The thickness of the layer should not be less than 30 mm.



Figure 5. A used roof over an underground garage in St. Petersburg

In addition, this solution of the used roof allows to combine the pedestrian area with a simple gravel or landscaped area.

If "Penoplex" heat insulation is covered with concrete, then a separating layer (for example, a polyethylene film) must be laid so that "cement milk" does not penetrate into the seams between the heater plates.

Another important feature of penoplex is that it does not rot, does not allow the development of mold and fungi. This feature is relevant for inversion roof structures, because the heater is in a closed environment without air exchange.



Xulosa

In general, the use of such inversion roof structures gives a great impetus to the construction of a flat roof and leads to a reduction in the costs of use. Nowadays, heat insulation materials "Penoplex" are widely used in construction.

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